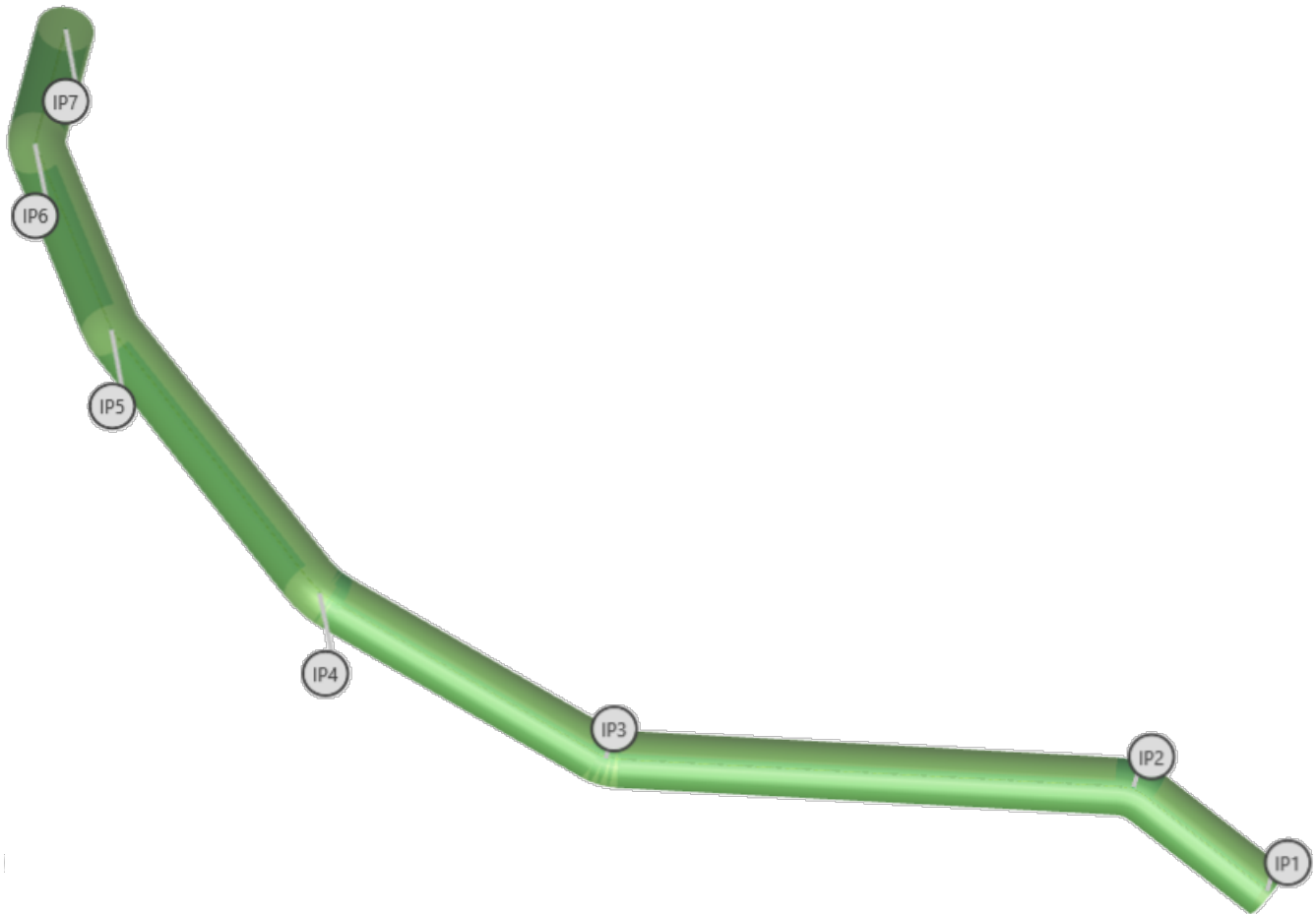


# REPORT

## Trubka Octavia kratsi

Part Number : Trubka Octavia kratsi 260212

Bender : No Bender



## Tangent Point

	TP1	MP	TP2
S1	0,000	0,000	0,000
S2	0,000	0,000	0,000
S3	0,000	0,000	0,000
S4	0,000	0,000	0,000
S5	0,000	0,000	0,000
S6	0,000	0,000	0,000

## End Statistics

End-to-end distance offset	0,000
End-to-end angle error	0,00000
A-End length error	0,000
B-End length error	0,000
A-End offset error	0,000
B-End offset error	0,000
A-End angle error	0,00000
B-End angle error	0,00000

## CLRA

	L	R	A
S1	112,692	0,00000	35,02719
S2	365,262	174,07887	27,73408
S3	221,173	73,91036	41,32189
S4	249,441	-12,68052	17,92286
S5	165,609	1,35817	29,87560
S6	121,646	0,00000	0,00000

## LRA

	L	R	A	∅	↷
S1	112,692	0,00000	35,02719	42,000	40,000
	112,692	0,00000	35,02719		
	0,000	0,00000	0,00000		
S2	365,262	174,07887	27,73408	42,000	40,000
	365,262	174,07887	27,73408		
	0,000	0,00000	0,00000		
S3	221,173	73,91036	41,32189	42,000	40,000
	221,173	73,91036	41,32189		
	0,000	0,00000	0,00000		
S4	249,441	-12,68052	17,92286	42,000	40,000
	249,441	-12,68052	17,92286		
	0,000	0,00000	0,00000		
S5	165,609	1,35817	29,87560	42,000	40,000
	165,609	1,35817	29,87560		
	0,000	0,00000	0,00000		
S6	121,646	0,00000	0,00000	42,000	0,000
	121,646	0,00000	0,00000		
	0,000	0,00000	0,00000		

## ALRA

	L	R	A	∅	↷
S1	1229,163	0,00000	35,02719	42,000	40,000
	1229,163	0,00000	35,02719		
	0,000	0,00000	0,00000		
S2	839,448	174,07887	27,73408	42,000	40,000
	839,448	174,07887	27,73408		
	0,000	0,00000	0,00000		
S3	598,913	73,91036	41,32189	42,000	40,000
	598,913	73,91036	41,32189		
	0,000	0,00000	0,00000		
S4	320,624	-12,68052	17,92286	42,000	40,000
	320,624	-12,68052	17,92286		
	0,000	0,00000	0,00000		

## ALRA(Continued...)

	L	R	A	∅	↷
<b>S5</b>	142,503	1,35817	29,87560	42,000	40,000
	142,503	1,35817	29,87560		
	0,000	0,00000	0,00000		
<b>S6</b>	0,000	0,00000	0,00000	42,000	0,000
	0,000	0,00000	0,00000		
	0,000	0,00000	0,00000		

## XYZ

	X	Y	Z	∅	↷
<b>IP1</b>	0,000	0,000	0,000	42,000	0,000
	0,000	0,000	0,000		
	0,000	0,000	0,000		
<b>IP2</b>	125,315	0,000	0,000	42,000	40,000
	125,315	0,000	0,000		
	0,000	0,000	0,000		
<b>IP3</b>	442,842	222,560	0,000	42,000	40,000
	442,842	222,560	0,000		
	0,000	0,000	0,000		
<b>IP4</b>	686,632	254,306	11,816	42,000	40,000
	686,632	254,306	11,816		
	0,000	0,000	0,000		
<b>IP5</b>	904,425	217,057	-144,800	42,000	40,000
	904,425	217,057	-144,800		
	0,000	0,000	0,000		
<b>IP6</b>	1013,309	162,460	-280,822	42,000	40,000
	1013,309	162,460	-280,822		
	0,000	0,000	0,000		
<b>IP7</b>	1030,674	97,973	-395,048	42,000	0,000
	1030,674	97,973	-395,048		
	0,000	0,000	0,000		

# Tube Properties

General	
CAD File	
Part Number	Trubka Octavia kratsi 260212

Units	
Units	mm
Angular Units	Deg

Physical Properties	
Nominal tube length	1341,856
Measured tube length	1341,856
Development tube length	1341,856
Nominal end-to-end distance	1108,130
Measured end-to-end distance	1108,130
Nominal end-to-end angle	1,439
Measured end-to-end angle	1,439
Tube length difference	0,000
B-End difference tag	0,000
Tube cut length	1341,856
Tube diameter	42,000
Wall thickness	0,000
A-End expanded/reduced diameter	42,000
A-End expanded/reduced length	0,000
B-End expanded/reduced diameter	42,000
B-End expanded/reduced length	0,000
A-End offset length	0,000
B-End offset length	0,000

Tolerances	
Tangent Point	2,000
Intersection Point	2,000
Qualification Envelope	2,000
A-End Length Qualification Envelope	2,000
B-End Length Qualification Envelope	2,000
A-End Angle Qualification Envelope	2,00000
B-End Angle Qualification Envelope	2,00000

## Tube Properties(Continued...)

<b>Inspection Options</b>	
<b>Alignment</b>	<b>TP Best Fit</b>
<b>A-End tool offset</b>	<b>OFF</b>
<b>B-End tool offset</b>	<b>OFF</b>
<b>Skip A-End</b>	<b>OFF</b>
<b>Skip B-End</b>	<b>OFF</b>
<b>Measurement Mode</b>	<b>AutoSingle Mode</b>
<b>Max Cylinder Fit Threshold</b>	<b>0,750</b>
<b>Max Intersection Measurement Error</b>	<b>2,000</b>

<b>Correction Options</b>	
<b>Partial Length Correction</b>	<b>OFF</b>
<b>Partial Rotation Correction</b>	<b>OFF</b>
<b>Partial Angle Correction</b>	<b>OFF</b>
<b>Correction Conflict Length</b>	<b>2,000</b>
<b>Correction Conflict Angle</b>	<b>2,00000</b>
<b>Fixed Springback</b>	<b>0,00000</b>
<b>Proportional Springback Percentage</b>	<b>0,00</b>
<b>Tube Elongation Percentage</b>	<b>0,00</b>